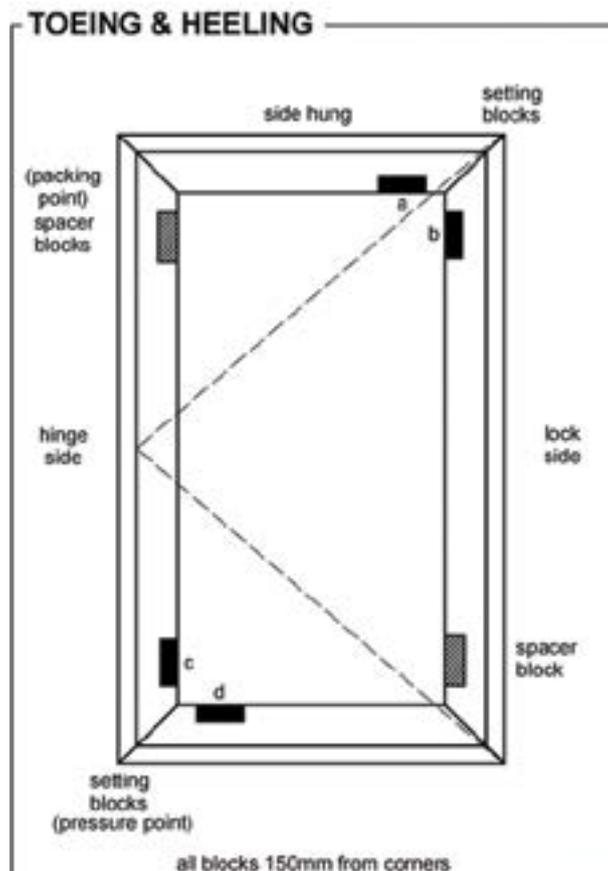




With the sealed unit centralized, fit packing/spacer blocks between the glass and frame as per below toeing and heeling drawing. The blocks should be fitted so as to prevent the glass moving up and down from side to side.

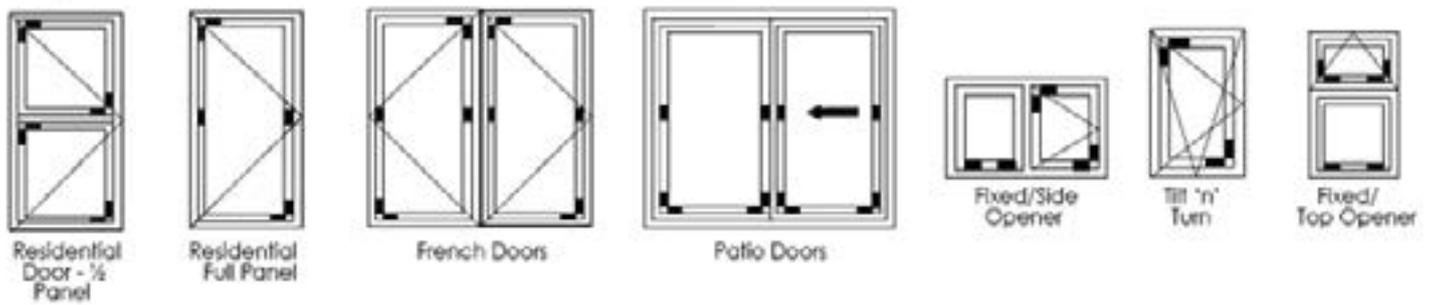
Note blocks A and B are always located at the top of the frame on the side furthest from the hinges, whilst blocks C and D are at the bottom of the frame on the side closest to the hinges. When you are satisfied the blocks are positioned correctly you can check the operation by carefully opening and closing the opening.

(Remember, however, the glass is not fixed it is an idea to hold in position with one hand whilst checking the operation.). If it does catch, the toeing and heeling blocks will need resetting to correct the frame distortion. this can be corrected by placing the glazing shovel into the lock side and pushing the glass or panel towards the hinge side of the door. Hold this in place by adding another width-based packer to the top right corner of the frame 50mm to 150mm down from the corner. Once the opening window works satisfactorily you can complete the glazing process by pushing the glazing beads into position and fitting the 'wedge' gasket internally. (In case of externally glazed windows)





Examples of windows and doors and where to Heel and Toe.



## INSERT THE GLAZING PACKERS

Use clear silicone to put one of the width-based plastic packers and one of the height-based packers into the bottom left corner of the frame. Each packer should be positioned around 50mm to 150mm away from the corner, further along the longer door strip. These will help to distribute the pressure evenly and you can then add the glass or panel back into the Frame.

The glass or panel will naturally lean a little towards the lock side of the door, but don't worry, this can be corrected by placing the glazing shovel into the lock side and pushing the glass or panel towards the hinge side of the door.

Hold this in place by adding another width-based packer to the top right corner of the frame 50mm down from the corner.

Now you will need to use the glazing shovel on the top of the lock side of the door, and work it gently to lift the frame into place, before adding the second height-based packer to the top right corner of the frame - 50mm left of the corner.